



Please add claims 19-25 as follows.

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P2
19. A file according to claim 1, wherein said at least one abrading surface is a sanded surface.
20. A file according to claim 1, wherein said at least one abrading surface is an acid-etched surface.
21. A method for making a file, comprising the steps of:
roughening a glass body so as to produce at least one abrading surface, said at least one abrading surface having a substantially omnidirectional abrasive texture.
22. A method according to claim 21, wherein said roughening comprises acid etching.
23. A method according to claim 21, wherein said roughening comprises sanding.
24. A method according to claim 21, wherein said roughening is performed without masking said glass body.
25. A method according to claim 21, further comprising the step of hardening said glass body.

Remarks

The pending application is a continuation of S/N 09/254,578.

Claim 1 is amended to recite that the at least one abrading surface has a roughened texture. This is supported by the disclosure, for example at page 1, line 27 of the specification. Claims 19-20 are added to recite that the abrading surface is a sanded or acid etched surface. This is supported by the disclosure, for example at page 3, lines 13-16. Claims 21-25 are added to recite a method of manufacturing the claimed invention. No new matter has been added. Claims 1-25 are pending in the application.

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